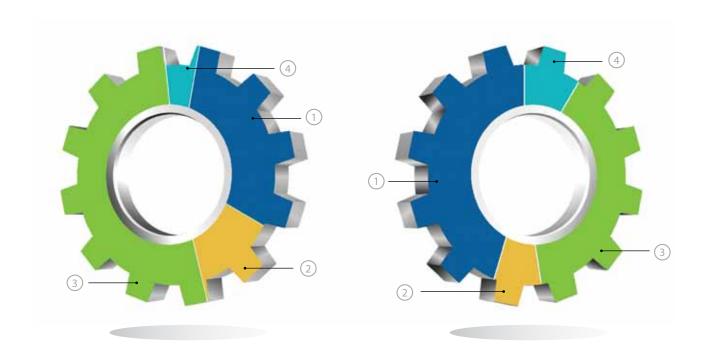
FINANCIAL **HIGHLIGHTS**

CONSOLIDATED FINANCIAL HIGHLIGHTS 2013-14

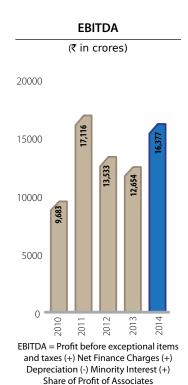


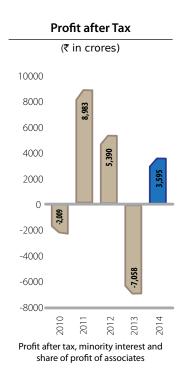
Geographical Distribution of Revenue

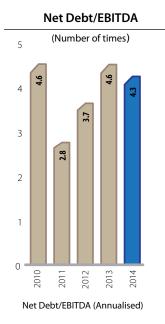
Capital Employed by Geographies

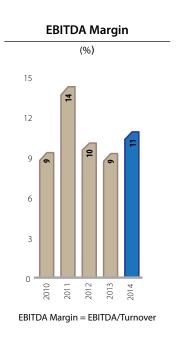
Total	100%		Total	100%
Rest of World	5%	4	Rest of World	9%
Europe	52%	3	Europe	38%
Asia excluding India	13%	2	Asia excluding India	8%
India	30%	1	India	45%

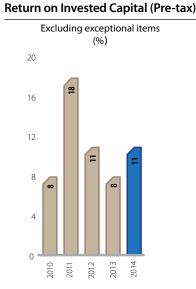
Turnover (₹ in crores) 150000 1,32,900 120000 1,18,753 90000 60000 30000 0 2010 2013 2014 2012 2011 Turnover = Revenue from operations (-) **Excise Duty**











ROIC = Adjusted Operating Profit before tax and exceptional items/Average Invested Capital [Invested Capital = Net Fixed Assets (excluding WIP) + Goodwill + Investments + Adjusted Net Current Assets]