

To,
The Additional Director
Ministry of Environment and Forests
Eastern Regional Office,
A/3, Chandrasekharpur
Bhubaneswar- 751023

Ref No: MGM/P&E/355/2017

Date: 29.05.2017

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Sub: Submission of Six monthly compliance report on implementation of environmental safeguards of Tiringpahar Manganese Mine for the period from October' 16 to March'17.

Ref: Ministry of Environment and Forests Letter No: J-11015/87/2004-IA.II(M) dated 17.11.2005

Dear Sir,

We are herewith submitting the six monthly compliance report in respect of the stipulated environmental clearance conditions of Tiringphar Manganese Mine for the period from October' 16 to March'17 as per EIA Notification, 2006.

We trust that the measures taken towards environmental safeguards comply with the stipulated environmental conditions. We look forward to your further guidance which shall certainly help us in our endeavor for further improve upon our Environmental Management practices.

Thanking you, Yours faithfully F: TATA STEEL LTD.

Agent, Tiringphar Manganese Mine & Head (Manganese Group of Mines), Joda

CC: Zonal Office Kolkata, Central Pollution Control Board

Encl: As above

COMPLIANCE REPORT PERIOD: October'16 to March'17

ENVIRONMENTAL CLEARANCE TO TIRINGPAHAR MANGANESE MINE OF TATA STEEL LIMITED VIDE MoEF's LETTER NO. J-11015/87/2004-IA.II (M) DATED 17.11.2005

COMMENTS SUBMITTED TO THE MINISTRY OF ENVIRONMENT & FORESTS, GOVERNMENT OF INDIA

Present Status of the Project:-

The Scheme of Mining and Progressive Mine Closure Plan for Tiringpahar Manganese Mine over an area of 643.710 ha. (RML – 169 ha & ML – 474.710 ha) was submitted under Rule No.12, MCDR 1988 for the period 2015-16 to 2019-20 and was approved by IBM vide letter no. MS/OTFM/34-ORI/BHU/2014-15

Sl. no	A : Specific conditions	Compliance status
1	Mining shall not be undertaken in areas of forestland within the lease without the necessary approvals / forestry clearance.	The mine has obtained forest clearance over 52.348 ha vide MoEF's letter No 8-80/2004-FC dt 28.03.2007.
		Further, in accordance to the MoEF & CC Circular dated F.No.8-78/1996-FC, dated.10.03.2015, the forest area as on 25.10.1980 (i.e. Sabik Settlement) 64.260ha. within the mining lease of 169 ha is now termed as forest land. Hence, fresh forest diversion proposal over an area of 80.826 ha (Sabik forest+ Balance forest) has been applied on 19.06.2016.
		The mining operation and allied activities are confined within the approved diverted area only.
2	Topsoil should be stacked properly with proper slope at earmarked site(s) with adequate measures and should be used for reclamation and rehabilitation of mined out area.	Around 150 m3 top soil generated during October' 16 to March' 17. It has been stacked properly at earmarked position. However, the top soil generated earlier is used for development of park and nursery within the lease-hold area and plantation in the inactive dump slopes within the mine.
3	OB and other wastes should be stacked at eannarked sites only and should not be kept active for long periods of time.	OB and other wastes are being dumped as per approved Scheme of Mining.
	Plantation should be taken up for soil stabilisali on along the slopes of the dump and	The dump is terraced at every 10m and overall slope is maintained well within 28°

	terraced after every 5-6 m of height and overall slope angle shall be maintained not exceeding 28°. Sedimentation pits shall be constructed at the corners of the garland drains. Retention/toe walls shall be provided at the base of the dumps.	as per approved Scheme of Mining. The inactive portion of OB dumps area being stabilized by plantation of local species. The inactive portion of OB dumps area being stabilized by plantation of fast growing species. Around 15400 nos. of saplings of local species (Gambhari, Chakunda, Mahanimba, Kala Sirs, Sisu, etc) were planted during 2015-16 with survival rate of 68%.
		Similarly during the year 2016-17, 20820 nos. were planted in inactive slope covering an area of 3.5 ha
		The retaining wall and garland drain with sedimentation pit at corners near toe of OB dump at maximum places has been constructed. Their dimensions are matching the requirements to arrest effectively the run off.
4	Minerals rejects shall be stacked separately at earmarked site/dump only.	The mineral rejects generated during manual processing of manganese ore (i.e., sorting, dressing and sizing) has been stacked separately at earmarked site.
5	Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flows from soil, OB and mineral dumps. The drains should be regularly desilted and maintained properly. Garland drains (size, gradient & length) and sump capacity should be designed keeping	Existing catch drains and garland drains are covering the entire dump slope at low lying part. The catch drains and sedimentation pits are periodically desilted and maintained properly. Size, gradient and length of the drains will
	50% safety margin over and above the peak sudden rainfall and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material. Storm water return system should be provided. Storm water should not be allowed	be adequate to take care of the peak flow. The retaining wall and garland drain with sedimentation pit at corners near toe of OB dump at maximum places has been constructed. Their dimensions are
	to go to the effluent treatment plant during high rainfall/super cyclone period. A separate storm water sump for this purpose should be created.	matching the requirements to arrest effectively the run off.
6	Dimension of retaining wall at the toe of OB dumps and benches within the mine to check run-off and siltation should be based on the rainfall data.	In order to prevent the siltation and check the run-off, retaining wall and garland drain are provided with the dimension as; Dimension of the Retaining Wall: Height – 1 to 1.2 mtr. Width – 1 mtr. Dimension of the Garland Drain:

		Depth - 1.20 to 1.5 mtr. Width - 1 to 1.2 mtr.
7	Trace Metals such as Ni, Co, As and Hg should be analyzed in dust fall and soil samples for at least one year during summer, monsoon and winter seasons. If concentrations of these metals are found below the standards then	Samples have been analyzed in dust fall & soil during post monsoon and winter season.
	with prior approval of MOEF this specific monitoring could be discontinued.	The detail analysis result is enclosed as Annexure-I (Dust Fall) & II (Soil).
8	Mine Mineral and OB transportation shall be in trucks/dumpers covered with tarpaulins.	The trucks are being covered with tarpaulin during dispatch of manganese ore from mine to Ferro Alloys Plant and Railway Siding at Joda. OB is being transported by shovel – dumper combination from mine face to dumps located near the quarry itself within 1.5 Km. So, it is not in practice to cover the OB
	Vehicular emissions should be kept under control and regularly monitored.	transpiration trucks with tarpaulin. All the trucks meant for transportation of mineral from mine to our captive plant & Railway Siding at Joda is hearing the "Pollution under Control" certificate. The
	Suitable measures should be taken to check fugitive emissions from haulage roads & transfer points, etc.	emissions are under control. Provision of water sprinkling by mobile water sprinklers to suppress fugitive emission from haul roads has been made. The processed manganese ore is being transferred manually; hence there is no fugitive emission during transfer of ore.
9	A green belt of adequate width should be raised by planting the native species around ML area. Plantation should also be carried out along roads, OB dump sites etc. in consultation with the local DFO <i>I</i> Agriculture Department. The density of the trees should be not less than 2500 plants per ha.	 Reclamation and plantation programmes have been drawn. We have planted 1,62,799 nos. of saplings over an area of 39.4 ha in dumps, avenue and as green belt with 79% survival rate till 2015-16 During the year 2015-16, 15400 nos. of saplings of local species has been planted. During the year 2016-17, 20820 nos. were planted in inactive slope covering an area of 3.5 ha. Tree density is maintained at the rate of 4000 saplings per ha. The plantation includes the local species like Gambhari, Chakunda, Mahanimba, Kala Sirs, Sisu, etc.

4.0			
10	Groundwater shall not be used for mine operations. Prior approval of CGWA shall be obtained for using groundwater.	Ground water use permission has been obtained from CGWA vide letter no. 21-4498)/CGWA/SER/2010-171, Dt.15.02.2011 for 208 m³ per day. The ground water is not being used for mining and its allied activities.	
11	Mining will not intersect groundwater. Prior pennission of the MOEF and CGWA shall be taken to mine below water table.	Mining is not intersecting the ground water as the Ground water being at lower level in comparison to existing maximum quarry depth.	
12	Regular monitoring of ground water level and quality should be carried out by establishing a network of existing wells and constructing new piezometers. The monitoring should be done for quantity four times a year in pre-monsoon (April / May), monsoon (August). Postmonsoon (November) and winter (January) seasons and for quality in May. Data thus collected should be submitted to the Ministry	Ground water table is much below existing mine workings because of min operations are confined at h topography only. However, ground wallevel & quality at existing well at near villages is being monitored. The ground water level and quality is much below to make the properties of	
	of Environment & Forests and the Central Ground Water Authority quarterly.	monitoring results are enclosed as Annexure III & IV respectively.	
13	Trace metals such as Fe, Cr+6, Cu, Se, As, Cd, Hg, Pb, Zn and Mn at specific locations for both surface water downstream and in ground water at lower elevations from mine area, shall be periodically monitored in consultation with the OSPCB and State Ground Water Board. Suitable treatment measures shall be undertaken in case levels are found to be higher than permissible limits.	Trace metals such as Fe, Cr+6, Cu, Se, As, Cd, Hg, Pb, Zn and Mn at specific locations for both surface water (downstream & upstream) and ground water at lower elevation is being periodically monitored by referring to the standards as per BIS: 10500.	
	inglier than perintssione militis.	The details of analysis result for ground water and surface water with standards are enclosed as Annexure -V & VI respectively.	
14	"Consent to Operate" should be obtained from SPCB before expanding mining activities.	"Consent to operate" has been obtained from State Pollution Control Board, Orissa vide Order no.115 No.1482 / IND-I-CON-190 dated 19.01.2016 & valid up to 31.03.2021.	
15	A Conservation Plan for conservation of endangered fauna including the Indian Elephant found in and around the mine area shall be prepared and implemented in consultation with identified agencies/institutions and with the State Forest Department. The Plan should be dovetailed with that prepared/under implementation/proposed for the endangered fauna found in the Reserve Forest in the buffer zone of the project site. The costs for the specific activities/tasks should be earmarked in the Conservation Plan and shall not be	We have deposited Rs.25,20,385/- on 15.12.2005 with DFO, Keonjhar, Orissa being the contribution towards implementation of Wild Life Management Plan prepared for Bonai & Keonjhar division. We have also paid additional amount of Rs. 8,59,615 with DFO, Keonjhar, Orissa towards differential payment for implementation of regional Wildlife Management Plan prepared for Bonai & Keonjhar division. An amount of Rs. 3887000/- has been made on	

	diverted for any other purpose. Year wise status of the implementation of the Plan and the expenditure thereon should be reported to the Ministry of Environment & forests, RO, Bhubaneshwar.	30.07.2015 towards differential paymen for implementation conservation or regional Wildlife management at the rat 43,000/ha. Further, Site Specific wildlife management plan has been approved a per the new guidelines.		nservation of ent at the rate
16	A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	A progressive mine closure plan for the period from 2014-15 to 2019-20 has been submitted to IBM and is under approval process. The final mine closure plan along with details of Corpus fund will be submitted to the Ministry of Environment & Forests in advance of final mine closure for approval.		
Sl.No.	B: General Conditions	Comp	oliance Sta	itus
1	No change in mining technology and scope of working should be made without prior approval of the Ministry of Environment & Forests.	No change in mining technology and scop of working has been made at the mine.		
2	No change in the calendar plan including excavation, quantum of manganese ore and waste should be made.			been prepared ed. The plan vs
		Year 2016-17 Plan Actual		Actual
		Total Excavation (cum)	7,10,000	1,25,386
		OB (cum)	6,68,110	1,12,709
		Production (MT)	85,000	27,910
3	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RPM. SPM, SO2, NOx. monitoring. Location of the stations should be decided based on the meteorological data, topographical features, and environmentally and ecologically sensitive targets in consultation with the State Pollution Control Board. Data on ambient air quality (RPM, SPM, SO2 & NOx.) should be regularly submitted to the Ministry including its Regional office at	Six ambient air quality monitoring stations have been established out which 2 nos. in core zone (Near Purnapa Quarry and Near Guruda mining area) 4 nos. in buffer zone (at Jaribaha Langalota, Palasa & Balda). Samples are drawn twice in a week in contain a management of the secretary that we have a secretary the 24 hour monitoring average for PM ₁₀ , PM _{2.5} , SO ₂ & NOx, CO Mn.		olished out of Near Purnapani ining area) & (at Jaribahal, a week in core in buffer zone ur monitoring

4	Bhubaneshwar and the State Pollution Control Board <i>I</i> Central Pollution Control Board once in six months. Drills should be wet operated or with dust extractors and controlled blasting should be	Data on ambient air quality monitoring for every month is being submitted to State Pollution Control Board. Abstract of the monthly monitoring data on ambient air quality is enclosed as Annexure – VII. Wet drilling concept is already in place. Controlled blasting technique with NONEL
5	practiced. Fugitive dust emissions from all the sources should be controlled regularly monitored and data recorded properly. Water spraying arrangements on haul roads, wagon loading, dumpers/ trucks, loading & unloading points should be provided and properly maintained.	is being practiced where ever required. Effective water sprinkling by mobile water tanker is being done on haul roads. The Ambient Air Quality Report of Tiringpahar Mine is attached in Annexure VII .
6	Adequate measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in blasting and drilling operations, operations of HEMM, etc should be provided with ear plugs/muffs.	Ear plugs & Ear muffs are provided to the workers working in drilling operations & DG operations. Noise monitoring done during the period October'16 to March' 17 is attached in Annexure VIII
7	In Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 191b May, 1993 and 31 II December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluents.	No infrastructural facility has been installed for equipment/ vehicle within the lease hold area. The equipment and vehicles deployed in the mine are maintained at Bamebari Mn. Mines which is under same management control. The oil separation system has been provided at workshop at Bamebari and working effectively.
8	Environmental laboratory should be established with adequate number and type of pollution monitoring and analysis equipment in consultation with the State Pollution Control Board.	It is being done by M/s Visiontek Consultancy Service Pvt. Ltd Recognized as "A" category consultant as by State Pollution Control Board, Orissa). The type of pollution monitoring and analysis equipment used by M/s Visiontek Consultancy Service Pvt. Ltd is enclosed as Annexure – IX.
9	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.	Suitable dust masks are being provided to employees (departmental & contractual) engaged in dusty operations. It is also ensured that they use the same. Employees are undergoing Periodical Medical Examination which is inclusive of lungs function test and audiometry. All the personnel are trained on safety in work

employees to avert manganese poisoning. Occupational health surveillance program of Periodical Medical Examination the workers should be undertaken periodically employees (departmental & contractual) to observe any contractions due to exposure to are conducted as per prescribed norms of dust and take corrective measures, if needed. Mines Rule, 1955. The initial and periodical examination includes blood haematology, blood pressure, detailed cardiovascular assessment, neurological examination etc. All chest radiographs are detection classified for pneumoconiosis, diagnosis and documentation made in accordance to ILO classifications. During 2011-12, 60 nos. of employees were examined. During 2012-13, a total no. of 240 employees were examined. During 2013-14 a total no. of 72 emplovees (Departmental-9 contractor employees-63) were examined. During the calendar year 2015 IME was done for 14 employees and PME was done for 2 nos. employees. During the calendar year 2016 IME was conducted for 168 contractual employee. The employees of Bamebari Manganese Mines and Tiringpahar Manganese Mines are shown together. There are no findings of pneumoconiosis and manganese poisoning which classified is occupational disease. 10 A separate environmental management cell The department is in place and the Head with suitable qualified personnel should be set of the department is reporting to General up under the control of a Senior Executive, who Manager of the division. will report directly to the Head of the The organizational structure in place is Organization. enclosed as Annexure-X.

place

and

continuous

programmes are being conducted for all

awareness

11	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneshwar.	Funds allocated management are environment relat diverted to any other than the funds earman	e spent ed purpose er purpose. ked for env	vironmental
		protection measure is given below:	es for the ye	ear 2016-17
			har Mn Mir	ne
			Plan (in	Actual (in
		Item	Rs.) For the 2016-17	Rs.) For the 2016-17
		Construction of parapet wall/ retaining wall at toe of dumps	494500	758631
		Construction of settling ponds (Garland drains etc.).	51750	738031
		Afforestation	342375	425722
		Environmental Monitoring in Core & Buffer Zone	1500000	788369
		Total	2388625	1972722
12	The Decisional Office of this Missisters has dead at	Environmental mobuffer zone is be stipulated condition however the cost in monitoring was less quoted by third projected cost fo monitoring job.	eing done a ons in CTO acurred in e s, due to les party co r doing e	as per the O and EC, nvironment is price was ompare to nvironment
12	The Regional Office of this Ministry located at Bhubaneshwar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data <i>I</i> information <i>I</i> monitoring reports.	furnishing the requisi		Office by requisite
13	A copy of clearance letter will be marked to the concerned Panchayat/local NGO, if any, from whom suggestion/ representation has been received while processing the proposal.	Sarpanch, Gram Panchayat, Jajang o		
14	The State Pollution Control Board should display a copy of the clearance letter at the Regional Office, District Industry Centre and Collector's Office/Tehsildar's Office for 30 days.	This is applicable Control Board, Oris		Pollution

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15	The project authorities should advertise at	A detail of Environmental Clearance with
	least in two local newspapers widely circulated	regard to Tiringpahar Manganese Mine
	around the project, one of which shall be in the	was published in Oriya News Papers
	vernacular of the locality concerned within	Anupam Bharat & Aam Khabar dated
	seven days of the issue of the clearance letter	10.01.2006.
	informing that the project has been accorded	10.01.2000.
	environmental clearance and a copy of the	•
	clearance letter is available with the State	
	Pollution Control Board and may also be seen	
	at Web Site of the Ministry of Environment &	
	Forests at http://envfor.nic.in and a copy of	
	the same should be forwarded to the Regional	
	Office of this Ministry located at Bhubaneswar.	
16	The Ministry or any other competent authority	Noted
	may stipulate any further condition for	
	environmental protection.	
17	Failure to comply with any of the conditions	Noted
	mentioned above may result in withdrawal of	
	this clearance.	
18	The above conditions will be enforced, inter	Noted
	alia, under the provisions of the Water	
	(Prevention & Control of Pollution) Act, 1974,	
	the Air (Prevention & Control of Pollution) Act,	
	1991 along with their amendments and rules.	

Yours faithfully F: TATA STEEL LTD.

Agent, Tiringpahar Mn.Mine & Head (Manganese Group of Mines), Joda

Annexure I



ISO 9601: 2008 OHSAS 18001:2007

Ref: VCSPL117/R-536(I)

Date: 03 . 03 . 2017

DUST FALL MONITORING REPORT FOR THE MONTH OF FEBRUARY-2017

1. Name of Industry

Tiringpahar Manganese Mines (M/s TATA Steel Limited)

2. Sample collected by

VCSPL Representative in presence of TATA Representative

			Analysis Results
SI No.	Parameters	Unit	DF-1
1.	Cobalt as Co	%	<0.001
2.	Nickel as Ni	%	<0.001
3.	Mercury as Hg	%	<0.001
4.	Arsenic as As	%	<0.001

Total Dust fall for the month of February=0.975/km²/month

For Visiontek Co

Ref : MCSPL/16/R - 1354

Date: 05.12.2016

DUST FALL MONITORING REPORT FOR THE MONTH OF NOVEMBER-2016

1. Name of Industry

Tiringpahar Manganese Mines (M/s TATA Steel Limited)

2. Sample collected by

VCSPL Representative in presence of TATA Representative

			Analysis Results	
Si No.	Parameters	Unit	DF-1	
1.	Cobalt as Co	%	<0.001	
2.	Nickel as Ni	%	<0.001	
3.	Mercury as Hg	%	<0.001	
4.	Arsenic as As	%	<0.001	

Total Dust fall for the month of November-2016=0.82 t/km²/month



Annexure II



ISO 14001:2004 ISO 9001: 2008 OIISAS 18001:2007

Ref: VCSPL/16/R-1303

Dale: 05. 12.2016

SOIL QUALITY ANALYSIS REPORT FOR THE MONTH OF NOVEMBER-2016

1. Name of Industry Joda West Manganese Mines (M/s TATA Steel Limited)

2. Sampling Location : S-1: Near Quarry-H

3. Date of Sampling : 17.11.2016

4. Date of Analysis 18.11.2016 to 24.11.2016

5. Sample collected by VCSPL Representative in presence of TATA Representative

			Analysis Results
SI No.	Parameters	Unit	S-1
1.	Cobalt as Co	%	0.0024
2.	Nickel as Ni	%	0.054
3.	Mercury as Hg	%	<0.000002
4.	Arsenic as As	%	<0.000002

For Visiontes rvices Pvt. Ltd. Ref: VCSPL/17/R-535(I)

Date: 03.03:2017

SOIL QUALITY ANALYSIS REPORT FOR THE MONTH OF FEBRUARY-2017

1. Name of Industry

Tiringpahar Manganese Mines (M/s TATA Steel Limited)

2. Sampling Location

S-1: Near Guruda pit

3. Date of Sampling

: 16.02.2017

4. Date of Analysis

: 17.02.2017 to 23.02.2017

5. Sample collected by

VCSPL Representative in presence of TATA Representative

			Analysis Results	
SI No.	Parameters	Unit	S-1	
1.	Cobalt as Co	%	0.0021	
2.	Nickel as Ni	%	0.044	
3.	Mercury as Hg	%	<0.000002	
4.	Arsenic as As	%	<0.000002	

For Visiontek Consultancy Services Pvt. Ltd.





(An Enviro Engineering Consulting Cell)

Ref .: VCSPL/16/R-1350

Date.: 05.12.2016

GROUND WATER (LEVEL) QUALITY ANALYSIS REPORT FOR THE MONTH OF NOVEMBER-2016

Tiringpahar Manganese Mines (M/s TATA Steel Limited) Name of Industry

Sampling Location GW-1: Palasa, Village GW-2: Joribahal

Label measured by VCSPL Representative in presence of TATA Representative

SL No	Date of Sampling	Name of Village	Unit	Result
1	26 (1 2016	Palasa	Mt./bgl	7.5
2	26 11 2016	Joribahal	Mt /bgl	8.2



For Visiontek Consultancy Services Pvt. Ltd.



Ref. V.CSP4171R-449

Date: 03:08:2017

GROUND WATER (LEVEL) QUALITY ANALYSIS REPORT FOR THE MONTH OF FEBRUARY-2017

Name of Industry

Bamebari Manganese Mines (M/s TATA Steel Limited)

2 Sampling Location

GW-1: Nimera Village GW-2: Bababari

3 Label measured by

VCSPL Representative in presence of TATA Representative

SI. No	Date of Sampling	Name of Village	Unit	Result
1	16.02.2017	Nimera Village	Mt/bgl	10.8
2	28.02.2017	Bababari	Mt./bgi	11.8

For Visiontek Constitution Services Pvt. Ltd.



Visiontek Consultancy Services Pvt. Ltd.

(An Enviro Engineering Consulting Cell)

Ref.: VCSPL/16/R-1348

Date.: 05.12.2016

GROUND WATER QUALITY ANALYSIS REPORT FOR THE MONTH OF NOVEMBER-2016

Name of Industry

Tiringpahar Manganese Mines (M/s TATA Steel Limited)

Sampling Location

GW-1: Borewell at Panchayat Office GW-2: Open Well at Nimera Village 19 11 2016

Date of sampling

Date of analysis

21 11 2016 to 28 11 2016

Sample collected by

VCSPL Representance in presence of TATA Representance

SL No	Parameter	Testing Methods	Unit	Standard as per IS -10500:1991	Analysi	is Results
۰۰۰				15 -10500:1991	GW-1	GW-2
Essem	nal Characteristics					
1	Colour	APHA 2120 B, C	Hazen	5	CF	CL
2	Odour	APHA 2150 B		UiO	U·Ö	UO
3	Taste	APHA 2160 C		Agreeable	.Agreeable	Agreeable
4	Turbidity	APHA 2130 B	NTU	:	2	. 3
5	pH Value	APHA 4500H B		6.5-8.5	7.2	7.32
Ó	Total Hardness (as CaCO ₂)	APHA 2340 C	mg'l	300	144	150
7	Iron (as Fe)	APHA 3500Fe. B	mg'l	0,3	016	0.18
S	Chlonde (as Cl)	APHA 4500CI B	mg-l	250	31	36
9	Residual, free Chlorine	APHA 4500CI, B	mg.l	0.2	ND	ND
Desisa	ble Characteristics					
10	Dissolved Solids	APHA 2540 C	mg/l	500	213	332
11	Calcium (as Ca)	APHA 3500Ca B	mgl	75	40.1	41 3
12	Magnesium (as Mg)	APHA 3500Mg B	mg I	30	10 7	11.4
13	Copper (as Cu)	APHA 3111 B.C	mg/l	0.05	0 Q5	0.05
14	Manganese (as Mn)	APHA 3500Mn B	ක්ෂ 1	Ú.1	0.019	0016
15	Sulphate (as SO ₄)	APHA 4500 SQ ₂ E	mg/l	200	\$.2	15.3
16	Nitrate (as NO ₃)	APHA 4500 NO, E	mg/l	45	2.4	2.3
17	Fluoride (as F)	APHA 4500F C	mg/l	1.0	0 016	0 017
18	Phenolic Compounds (as C _c H ₂ OH)	APHA 5530 B.D	mg·l	0.001	0.001	0 001
19	Mercury (as Hg)	APHA 3500 Hg	mg/l	0.001	0 001	0.001
20	Cadmium (as Cd)	APHA 3111 B.C	mgal	0.01	0 001	0 001
21	Selenium (as Se)	APHA 3114 B	wā,Į	0.01	0 001	0.001
22	Arsenic (as As)	APHA 3114 B	mg'l	0.05	0 001	0 001
23	Cyanide (as CN)	APHA 4500 CN C.D	nig l	0.05	ND	ND
24	Lead (as Pb)	APHA 3111 B.C	mg/l	0.65	0 01	0.01
25	Zinc (as Zn)	APHA 3111 B.C	mg/l		0.05	- 0.05
26	Amonic Detergents (as MBAS)	APHA 5540 C	mg:I	0.2	0.2	0.2
27	Chromium (as Cr)	APHA 3500Cr B	mg l	0.05	0.05	· 0.05
28	Mineral Oil	APHA 5220 B	mg/l	0.01	0.01	0 01
29	Alkalimity	APHA 2320 B	mg l	200	133	138
30	Aluminum as(Al)	APHA 3500ALB	mā·1	0.03	- 0 001	0.001
31	Boron (a; B)	APHA 4500B. B	nig-l	I	0 01	0 û1
32	Poly Aromane Hydrocarbon as PAH	APHA 6440 B	μg'l	-	0,0001	0.0001
33	Pesticide	APHA 6630 B.C	ng'l	Absent	Absent	Absent

Note CL : Colomless, AL: Agreeable, U/O : Unobjectionable, ND: Not Detected.



For Visiontek Consultancy Services Pvt. Ltd.

Plot No-108, District Center, Chandrasekharpur, Bhubaneswar ·16, Dist-Khurda, Odisha Tel, : 91-674-2744594, 6451781 E-mail visiontek@vcspl.org. visiontekin@gmail.com.visiontekin@yahoo.co in. Visit us at: www.vcspl.org Committed For Better Environment



Ref. N. 68 P. H. 17-18-447

Date: 03:03:2017

GROUND WATER QUALITY ANALYSIS REPORT FOR THE MONTH OF FEBRUARY-2017

Name of Industry

Tiringpahar Manganese Mines (M/s TATA Steel Limited)

Sampling Location

GW-1: Borewell at Panchayat Office

GW-2: Open Well at Nimera Village

Date of sampling

16.02 2017

Date of analysis

17 02.2017 to 23.02.2017

Sample collected by

VCSPL Representative in presence of TATA Representative

SI. No	Parameter	Testing Methods	Unit	Standard as per IS -10500:1991	Analysi	is Results
				-10300.1771	GW-1	G\\'-2
Essent	ial Characteristics					
1	Colour	APHA 2120 B, C	Hazen	5	CL	CL
2	Odour	APHA 2150 B		U/O	U/O	U/()
3	Taste	APHA 2160 C		Agrecable	Agrecable	Agreeable
4	Turbidity	APIIA 2,130 B	NTU	5	<0.2	<0.2
5	pH Value	APHA 4500H*B	-	6.5-8.5	7 32	7 38
6	Total Hardness (as CaCO ₃)	APHA 2340 C	mg/l	300	155 0	162 0
7	Iron (as Fe)	APHA 3500Fe, B	mg/l	0.3	0.19	0.22
8	Chloride (as C1)	APHA 4500Cl B	ing/l	250	400	440
9	Residual, free Chlorine	APHA 4500Ci, B	mg/l	0.2	N'D	ND
Desira	ble Characteristics				•	
10	Dissolved Solids	APHA 2540 C	mg/l	500	238 0	253 0
11	Calcium (as Ca.)	APHA 3500Ca B	mg/l	75	42 9	44.1
12	Magnesium (as Mg)	APHA 3500Mg B	mg/l	30	117	12.6
13	Copper (as Cu)	APHA 3111 B,C	mg/l	0.05	<0.05	<0.05
14	Manganese (as Mn)	APHA 3500Mn B	mg/l	0.1	0.019	0 016
15	Sulphate (as SO.1)	APHA 4500 SO,2 E	mg/l	200	5.9	57
16	Nitrate (as NO ₁)	APHA 4500 NOVE	mg/l	45	2 5	2.4
17	Fluoride (as F)	APHA 4500F C	mg/l	1.0	0 016	0017
18	Phenolic Compounds (as CalleOH)	APHA 5530 B,D	mg/l	0.001	<0.001	<0.001
19	Mercury (as Hg)	APHA 3500 Hg	mg/l	100.0	<0.001	<0.001
20	Cadmium (as Cd)	APHA 3111 B,C	mg∕l	0.01	<:1) 001	<0.001
21	Selenium (as Se)	APITA 3114 B	mg/l	0.01	<0.001	<0.001
22	Arsenic (as As)	APHA 3114 B	mg/l	0.05	< 0.001	<0.001
23	Cyanide (as CN)	APHA 4500 CN C.D	mg/l	0.05	ND	CIN.
24	Lead (as ib)	APHA 3111 B,C	mg/l	0.05	<0.001	<0.001
25	Zinc (as Zn)	APHA 3111 B,C	mg/l	5	<0.05	<:0 U5
26	Amonic Detergents (as MBAS)	APITA 5540 C	mg/l	9.2	<0.2	<02
27	Chromium (as Cr46)	APITA 3500Cr B	mg/l	0.05	<0.05	<<0 05
28	Mineral Oil	APHA 5220 B	mg/l	0.01	<0.01	<0.01
29	Alkalimity	APISA 2320 B	mg/l	200	140.0	1450
30	Aluminium as(Al)	APHA 3500ALB	mg/l	0.03	<0.001	<0.001
31	Boron (as B)	APHA 4500B, B	mg/l	1	<0.01	<0.01
32	Poly Aromatic Hydrocarbon as PAH	APIIA 6440 B	идЛ		<0.001	<0.001
33	Pesticide	APHA 6630 B.C	mg/l	Absent	Absent	Absent

Note: CL: Colourless, AL: Agreeuble, U/O: Unobjectionable, ND: Not Detected.

For Visiontek Consult Pvt. Ltd.

Plor No-108, District Centre, Chandrasekharpur, Bhubaneswar-16, Tel-91-674-2744594 Email:visiontekinla/gmail.com,visiontekinla/vahoo.co.in,visiontekia/vespl.org, Visit us at: www.selslarg

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Visiontek Consultancy Services Pvt. Ltd.



(An Enviro Engineering Consulting Cell)

Ref.: VCSPL/16/R-1349

Date.: 05.12.2016

GROUND WATER (TRACE METAL) QUALITY ANALYSIS REPORT FOR THE MONTH OF NOVEMBER-2016

l Name of Industry

Tiringpahar Manganese Mines (Ms TATA Steel Limited)

2 Sampling Location

GW-1: Borewell at Saudhta Guta

3 Date of sampling

26 11 2016

4 Date of analysis

28.11 2016 to30.11.2016

Sample collected by

VCSPL Representative in presence of TATA Representative

SL No	Parameter	Testing Methods	Unit	Standard as per IS -10500:1991	Anah sis Results
				12 -10200:1991	GW-1
1	Iron (as Fe)	APHA 3500Fe, B	mg/l	0.3	0.25
2	Copper (as Cu)	APHA 3111 B.C	mg/l	0.05	. 0.05
3	Manganese (as Mn)	APHA 3500Mn B	mgʻl	0.1	0,069
1	Chromium (as Cr 5)	APHA 3500Cr B	mg/l	0.05	0.05
5	Mercury (as Hg)	APHA 3500 Hg	mgl	0.001	0.001
6	Cadmum (as Cd)	APHA 3111 B.C	mg/l	0.01	0.01
7	Selenium (as Se)	APHA 3114 B	mg/l	0.01	0.001
S	Arsenic (as As)	APHA 3114 B	mg/l	0.05	0.001
9	Lead (as Pb)	APHA 3111 B.C	mg/l	0.05	0.01
10	Zuic (as Zn)	APHA 3111 B.C	mgl	5	· 0 05



For Visiontek Consultancy Services Prt. Ltd.

Plot No-108, District Center, Chandrasekharpur, Bhubaneswar -16, Dist-Khurda, Odisha Tel.: 91-674-2744594, 6451781

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Committed For Better Environment

ISO 14001:2004 ISO 9001: 2008 OHSAS 18001:2007

Res. MCSPHITHR-448

Date: 03: 0.8. 2017

GROUND WATER (TRACE METAL) QUALITY ANALYSIS REPORT FOR THE MONTH OF FEBRUARY-2017

Name of Industry

Bamebari Manganese Mines (M/s TATA Steel Limited)

Sampling Location

GW-1: Borewell at Panchayat Office

16 02,2017

Date of sampling Date of analysis

17.02 2017 to 20 02.2017

5. Sample collected by

VCSPL Representative in presence of TATA Representative

SI.	Parameter	Testing Methods	Unit	Standard as per 15	Analysis Results
1/0				-10300:1991	GW-1
1	Iron (as Fe)	APHA 3500Fe. B	mg/l	0.3	0 25
2	Copper (as Cu)	APHA 3111 B,C	mg/l	0.05	< 0.05
3	Manganese (as Mn)	APHA 3500Mn B	mg/l	0.1	0 016
4	Chromium (as C:*6)	APHA 3500Cr B	mg/l	0.05	< 0.05
5	Mercury (as Hg)	APHA 3500 Hg	mg/l	0.001	< 0.001
6	Cadmium (as Cd)	APHA 3111 B,C	mg/l	10.0	< 0.01
7	Selenium (as Se)	APHA 3114 B	mg/l	0.01	1000>
8	Arsenic (as As)	APHA 3114 B	mg/l	0.05	< 0.001
9	Lead (as Pb)	APHA 3111 B,C	mg/l	0.05	< 0.01
10	Zine (as Zn)	APHA 3111 B.C	mg/l	5	<0.05



Annexure - VI : Surface Water Analysis

21	20	19	18	17	16	15	14	13	12	11	10	9	œ	7	6	ഗ	4	ω	2	Ъ		SI.		
Anionic Detergents (max)	Hexa Chromium as Cr +6	Zinc as Zn(max)	Lead as Pb(max)	Cyanide as CN (max)	Arsenic as As	Selenium as Se (max)	Cadmium as Cd (max)	Phenolic Compounds as C6H5OH (max)	Fluoride as F (max)	Nitrate as NO3 (max)	Sulphates (SO4) (max)	Chloride (max)	Iron as Fe (max)	Copper as Cu (max)	Total Dissolved Solids	Colour (max)	pH Value	Total Coli form	BOD (3) days at 270C (max)	Dissolved Oxygen (minimum)		Parameter		
mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	mg/l	Hazen		MPN/100 ml	mg/l	mg/l		Unit	S	
P	0.05	15	0.1	0.05	0.2	0.05	0.01	0.005	1.5	50	400	600	0.5	1.5	1500	300	6.0-9.0	5000	з	4		Standard as per IS:2296:1992, Class'C'	Sampling Location:SW-1: Kundra Nallah entering Tiringpahar (UPSTREAM)	SUI
<0.2	<0.05	<0.05	<0.01	ND	<0.001	<0.001	<0.001	<0.001	0.016	1.7	4.6	18	0.56	<0.05	122	8	7.19	450	< 1.8	6.1	1st Report	00	1:SW-1: Kundı	RFACE WATER
<0.2	<0.05	<0.05	<0.01	ND	<0.001	<0.001	<0.001	<0.001	0.024	1.9	5.1	22	0.58	<0.05	126	Сī	7.22	380	< 1.8	5.6	2nd Report	0ct'16	ra Nallah enter	SURFACE WATER QUALITY ANALYSIS REPORT
<0.2	<0.05	<0.05	< 0.01	ND	<0.001	<0.001	<0.001	<0.001	0.016	1.6	4.4	23	0,48	<0.05	124	2	7.18	220	< 1.8	5.1	1st Report	Nov'16	ing Tiringpah	LYSIS REPORT
<0.2	<0.05	<0.05	<0.01	ND	<0.001	<0.001	<0.001	<0.001	0.017	1.5	4.6	22	0.44	<0.05	126	1	7.16	98	< 1.8	4.9	1st Report	Dec'16	ar (UPSTREAM	7
<0.2	<0.05	<0.05	< 0.01	ND	<0.001	<0.001	<0.001	<0.001	0.015	1.4	4.5	26	0.48	<0.05	128	CL	7.2	70	<1.8	4.8	1st Report	Jan'17		
<0.2	<0.05	<0.05	<0.01	ND	<0.001	<0.001	< 0.001	<0.001	0.014	1.5	4.4	29	0.54	<0.05	136	CL	7.24	98	< 1.8	5.4	1st Report	Feb'17		
<0.2	<0.05	<0.05	<0.01	ND	<0.001	<0.001	<0.001	<0.001	0.016	1.7	4.5	28	0.5	<0.05	130	CL	7.22	70	< 1.8	2.5	1st Report	Mar'17		

SI.			0		(A)	JB G				
SI.			Standard as							
No	Parameter	Unit	per IS:2296:1992, Class'C	00	Oct'16	Nov'16	Dec'16	Jan'17	Feb'17	Mar'17
_				1st Report	2nd Report	1st Report				
1	Dissolved Oxygen (minimum)	mg/l	4	5.8	6.0	5.3	5.2	5.3	5.8	5.6
2 E	BOD (3) days at 270C (max)	mg/l	3	< 1.8	< 1.8	< 1.8	< 1.8	< 1.8	< 1.8	< 1.8
8	Total Coli form	MPN/100 ml	2000	520	350	250	120	86	120	86
4	pH Value		0.6-0.9	7.24	7.18	7.12	7.22	7.24	7.26	7.28
ι Σ	Colour (max)	Hazen	300	9	N	2	H	CL	CL	CT
9	Total Dissolved Solids	mg/l	1500	124	128	130	128	130	124	131
7	Copper as Cu (max)	mg/l	1.5	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05
8	Iron as Fe (max)	mg/l	0.5	0.54	09.0	0.55	5'0	0.52	0.55	0.56
6	Chloride (max)	mg/l	009	20	25	26	24	29	33	31
10	Sulphates (SO4) (max)	mg/l	400	4.8	5.2	4.8	5,1	5.3	4.6	4.4
11	Nitrate as NO3 (max)	mg/l	50	1,8	2.1	1.8	2.1	2.2	1.8	1.7
12	Fluoride as F (max)	mg/l	1.5	0.018	0.02	0.018	0,02	0.018	0.016	0.014
13 F	Phenolic Compounds as C6H5OH (max)	mg/l	0.005	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
14	Cadmium as Cd (max)	mg/l	0.01	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
15	Selenium as Se (max)	mg/l	0.05	<0.001	<0.001	<0,001	<0,001	<0.001	<0.001	<0.001
16	Arsenic as As	mg/l	0.2	<0.001	<0,001	<0.001	<0.001	<0.001	<0.001	<0.001
17	Cyanide as CN (max)	mg/l	0.05	ND	ND	ND	QN	ND	ND	ND
18	Lead as Pb(max)	mg/l	0.1	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
19	Zinc as Zn(max)	l/gm	15	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05
20 H	Hexa Chromium as Cr +6	mg/l	0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05
21	Anionic Detergents (max)	mg/l	1	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2

TMM (Guruda Pit)	da Pit)												
Monthly Average	PM ₁₀ (μg/m³)	PM _{2.5} (μg/m³)	SO ₂ (μg/m³)	NO ₂ (μg/m³)	Ο ₃ (μg/m³)	C0 (mg/m³)	NH ₃ (μg/m³)	Pb (µg/m³)	Ni (ng/m³)	As (ng/m³)	Benzene (μg/m³)	Benzo(a) pyrene (ng/m³)	Мп (µg/m3)
0ct-16	33.0	15.5	4.1	9.2	4.0	0.11	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Nov-16	47.8	23.3	4.4	10.4	5.6	0.17	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Dec-16	50.4	24.9	4.5	10.8	6.1	0.22	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Jan-17	52.0	25.7	4.5	11.0	5.9	0.24	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Feb-17	54.1	27.1	4.6	11.1	5.9	0.27	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Mar-17	43.4	19.9	4.0	9.1	4.1	0.15	20.0	0.001	0.01	0.001	0.001	0.002	0.001
AVERAGE	46.78	22.72	4.36	10.26	5.26	0.19	20.00	0.00	0.01	0.00	0.00	0.00	0.00
TMM (Purunapani)	napani)												
Monthly Average	PM ₁₀ (μg/m³)	PM _{2:5} (μg/m³)	SO_2 (µg/m³)	$\frac{NO_2}{(\mu g/m^3)}$	0 ₃ (μg/m³)	CO (mg/m³)	$ m NH_3$ $(\mu g/m^3)$	Pb (μg/m³)	Ni (ng/m³)	As (ng/m³)	Benzene (μg/m³)	Benzo(a) pyrene (ng/m³)	Mn (μg/m3)
0ct-16	31.4	14.2	4.0	9.2	4.0	0.11	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Nov-16	45.6	21.9	4.2	9.9	5.3	0.14	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Dec-16	48.4	23.6	4.3	9.8	4.8	0.15	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Jan-17	49.0	24.3	4.1	9.9	4.8	.0.14	20.0	0.001	0.01	0:001	0.001	0.002	0.001
Feb-17	52.6	26.1	4.2	10.4	5.3	0.16	20.0	0.001	0.01	0.001	0.001	0.002	0.001
Mar-17	41.0	18.2	4.0	9.1	4.1	0.12	20.0	0.001	0.01	0.001	0.001	0.002	0.001
AVERAGE	44.66	21.36	4.14	9.71	4.71	0.14	20.00	0.00	0.01	0.00	0.00	0.00	0.00





1SO 14001:2004 ISO 9001:2008 OHSAN 18001:2007

Ref: VCSPL 16 | R-1357

Date: 05 12.2016

NOISE MONITORING REPORT FOR THE MONTH OF NOVEMBER-2016

Name of Industry

Tiringpahar Manganese Mines (M/s TATA Steel Limited)

Recorded By

VCSPL Representative in presence of TATA Representative

		AAQ		Day Time	Night Time
Sl. No	Date	Name of Location	Unit	Re	sult
1	16.11.2016	Mines Area	db	68	52
		EQUIPM	ENT		
SI. No	Date	Name of Location	Unit	Re	sult
ı		Volvo-02		80	53
2	16.11.2016	Truck TATA OD-09-A 5666	db db	79	51
3		DG Set		75	42
		CPCB Standard		75	70

For Visiontek Consultation Services Pvt. Ltd.





OHSAS 18001:200

Ref. V. CSPL 171 R-450

Date: 03:03:20/7

NOISE MONITORING REPORT FOR THE MONTH OF FEBRUARY-2017

Name of Industry

Tiringpahar Manganese Mines (M/s TATA Steel Limited)

2. Recorded By

VCSPL Representative in presence of TATA Representative

		AAQ		Day Time	Night Time
Sl. No	Date	Name of Location	Unit	Re	sult
)	21.02.2017	Mines Area	dЬ	64.8	48
		EQUIPMENT			
Sl. No	Date	Name of Location	Unit	Re	sult
1		Volvo Sovel No-1(CC 300 DL)		74 8	46
2		JCB -OD-096-5300		79.4	53
3		JCB Breaker-OD-09A- 0436		81.2	48
4	21.02.2017	Hindustan JCB-OR-19A- 0660	db	78.4	46
5		Dumphur-OD-09A-6054		72.1	42
6		Dumphur-OD-09C-5267		72.6	44
7		DG Set (Puruna pani pH)		79.8	50
		CPCR Standard		75	70



LIST OF ENVIRONMENTAL MONITORING EQUIPMENT

	LIST OF ENVIRONMENTAL MONITO Ambient Air Qualit	
Sl.No.	Name of the Instrument	Parameter
1	Respirable Dust sampler	PM ₁₀
2	Fine Particulate Sampler	PM _{2.5}
3	Spectrophotometer UV-Visible range	SO ₂ ,NO _x ,NH ₃ ,O ₃ ,
	NDIR	CO CO
4		
5	AAS	As, Ni, Pb ,Mn
6	GC	C ₆ H ₆ ,Bap
ther Paraphern	alia for analysis of air quality are also available i	n the laboratory.
CLNI	Water Quality	Development
Sl.No.	Name of the Instrument	Parameter
1	Analytical weighing Balance	Used for weighing the chemicals
2	Micro Balance	Used for weighing CRMs
2	AAC with UCA and Hallavy anthoda lawns	All Heavy metals (Arsenic, Mercury
3	AAS with VGA and Hallow cathode lamps	Selenium, Cadmium, Copper,Lead,Zino Aluminium, etc)
		Nitrate, Nitrite, Sulphate,
4	Chartranhatamatar IIV Vicible range	Chromium(VI),Fluoride,
4	Spectrophotometer UV-Visible range	Cyanide, Boron, Iron, Phenolic compounds
		Cyanide, Boron, Iron, Frienone compounds
5	Gas Chromatography	PAH,Pesticide
6	Flame Photometer	Sodium ,Potassium
7	BOD Incubator	BOD
8	COD Digester	COD
9	Muffle Furnace	Total volatile solids, Fixed solids
10	Hot Air Oven	Total Suspended Solids, Total Dissolver Solids
11	pH meter	рН
12	Conductivity meter	Conductivity
13	Turbidity Meter	Turbidity
14	Bacteriological Incubator	Total coli form and fecal coli form
15	Autoclave	sterilization
16	Microscope	Bacteriological colony count
17	Magnetic stirrer	Stirring purpose
18	Vacuum filtration unit	Rapid filtration
19	Water Bath	Boiling and evaporation purpose
20	Cadmium reduction column	Nitrate
21	Kjeldal Equipment	Ammonia and Organic Nitrogen
22	Hot Plate	Digestion
23	Pizometer	Water level monitoring
24	Aquarium	Bio assay test
	alia for analysis of Water quality are also availal	

Annexure - X

Organizational Structure

