



**The Member Secretary,  
Jharkhand State Pollution Control Board,  
T.A. Division (Ground Floor),  
H.E.C. Dhurva, Ranchi – 834004  
Jharkhand**

WBD/EMC/4016/085/23  
Date: 07.09.2023

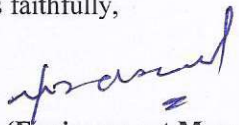
**Subject: Submission of Environmental Statement of Power House unit of West Bokaro Division,  
Tata Steel Limited for the year 2022-23**

Dear Sir,

Please find enclosed herewith the duly filled "Environmental Statement" (Form-V) of **Power House** unit of West Bokaro Division, Tata Steel Ltd. for the year 2022-23.

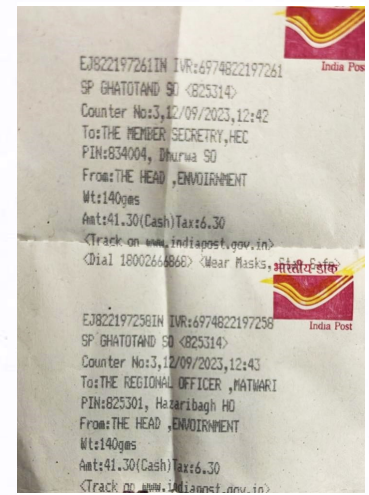
Kindly acknowledge the same & oblige.

Thanking you,  
Yours faithfully,

  
**Head (Environment Management)  
Raw Material Division  
Tata Steel Ltd.**

Encl: As Above

**Copy to: The Regional Officer, Jharkhand State Pollution Control Board, PTC Chowk, Matwari,  
Hazariabagh – 825301 (Jharkhand)**



**TATA STEEL LIMITED**

West Bokaro Division Ghatotand Jharkhand 825 314 India  
Tel 91 6545 262356 (O) Fax 91 6545 262221 262172  
Registered Office Bombay House 24 Homi Mody Street Fort Mumbai 400 001  
Tel 91 22 66658282 Fax 91 22 66657724  
Corporate Identity Number L27100MH1907PLC000260 Website www.tatasteel.com

**FORM - V**  
(See Rule -14)

**ENVIRONMENT STATEMENT FOR THE FINANCIAL YEAR ENDING THE 31<sup>st</sup> MARCH, 2023**

**UNIT: POWER HOUSE, WEST BOKARO DIVISION, TATA STEEL LIMITED**

**PART - A**

- 1 Name and address of the owner/ occupier of the industry, operation or process : Mr. Mazhar Ali  
Chief (Engineering & Projects),  
West Bokaro Division,  
TATA Steel Limited, P.O.- Ghatotand  
Dist. Ramgarh, Jharkhand-825314
- 2 Industry Category : Captive Power House
- 3 Production Capacity : 2 X 10 MW Thermal Power Plat & 2x2.5MW DG Set
- 4 Year of Establishment : 1994
- 5 Date of last Environmental Statement submitted. : 19.09.2022

**PART - B**

**WATER AND RAW MATERIAL CONSUMPTION**

**i. Water Consumption (m3/d):**

- Process : 575.42  
Cooling/ Spraying : 3199.71 (Boiler Feed + Cooling)  
Colony : This is included in the Environmental Statement of West Bokaro Colliery

Name of the product	Process water consumption per product output (m3/KWH)	
	During the Previous Financial Year (2021-22)	During the current Financial Year (2022-23)
Electricity	0.021	0.014

**ii. Raw Material Consumption:**

Name of Raw materials	Name of the product	Consumption of Raw Material per unit of output (kg/kwh)	
		During previous financial year (2021-22)	During current financial year (2022-23)
Coal (Washery Rejects)	Electricity	2.28	2.13

**PART - C**

**POLLUTION DISCHARGES TO ENVIRONMENT/ UNIT OF OUTPUT (PARAMETERS AS SPECIFIED IN THE CONSENT ISSUED)**

Pollutants	Quantity of pollutants discharged (mass /day)	Concentration of pollutants in discharges (mass / volume)	Percentage of variation from prescribed standards with reason
Water	Zero Effluent Discharge is maintained.		

Air	Air quality is monitored and found within prescribed limit. Details for FY23 are as follows: <b>AAQ Report: Core Zone</b>					
	<b>Parameter</b>	<b>Washery Complex</b>		<b>Standard</b>		
	SPM	355.50		700		
	RPM	210.17		300		
	SO <sub>2</sub>	27.17		120		
	Nox	22.75		120		
	All values are in (µg/m <sup>3</sup> )					
	<b>AAQ Report: Buffer Zone</b>					
	<b>Parameter</b>	<b>Chainpur</b>	<b>Duni</b>	<b>EMC</b>	<b>Parsabeda</b>	<b>Standard</b>
	PM <sub>10</sub>	63.01	48.34	44.33	49.50	100
	PM <sub>2.5</sub>	49.50	38.85	36.33	38.50	60
	SO <sub>2</sub>	23.66	24.02	23.16	23.64	80
	Nox	21.54	20.72	20.45	20.19	80
	All values are in (µg/m <sup>3</sup> )					
	The above data shows the average ambient air quality during FY-23.					
	<b>Stack Monitoring:</b>					
	<b>Parameters</b>	<b>PM</b>	<b>SO<sub>2</sub></b>	<b>NO<sub>x</sub></b>		
	<b>Emission (mg/Nm<sup>3</sup>)</b>	63.17	142.75	130.95		
	<b>Emission rate (Kg/day)</b>	183.3	414.2	379.9		

**PART-D**

**HAZARDOUS WASTE**

[as specified under Hazardous & Other Waste (Management & Transboundary Movement) Rules, 2016]

Hazardous Waste	Total Quantity	
	During the previous financial year (2021-22)	During the current financial year (2022-23)
a) From Process: Oil soaked cotton (jute)	0.7 ton	0.8 ton
b) From Pollution control facilities: <ul style="list-style-type: none"> <li>• Used lubricating Oil</li> <li>• Non-Ferrous scrap (Cu -Wires, Zn chips, etc.)</li> </ul>	<ul style="list-style-type: none"> <li>• 2000 litres</li> <li>• Nil</li> </ul>	<ul style="list-style-type: none"> <li>• 1800 litres</li> <li>• Nil</li> </ul>

**PART-E**

**SOLID WASTE**

Solid Wastes	Total Quantity	
	During the previous financial year (2021-22)	During the current financial year (2022-23)
(a) From Process <ul style="list-style-type: none"> <li>• Coarse ash (from boiler)</li> </ul>	Approx. 53251 ton	Approx. 59370 ton
(b) From Pollution control facilities <ul style="list-style-type: none"> <li>• Fly ash (from ESPs)</li> </ul>	Approx. 79876 ton	Approx. 89055 ton
(c) (1) Quantity recycled or reutilized within the unit (2) Sold & (3) Disposed	(1) The ash being dump for filling of low laying area created between the OB dumps.	

**PART – F**

**THE CHARACTERISTICS (in terms of composition and quantum) OF HAZARDOUS AS WELL AS SOLID WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES**

Category of Waste	Characteristics	Quantity	Disposal Practice
<b><i>Solid Waste</i></b>			
1. Coarse Ash	Burnt coarse coal particles (Solid)	~59370 ton	Being used in filling low lying area between OB dumps.
2. Fly Ash	Burnt fine coal particles (Solid)	~89055 ton	
<b><i>Hazardous Waste</i></b>			
1. Used Oil	Used Oil (Liquid)	1. 1800 litres	1. Disposed-off to authorized recycler.
2. Oil soaked cotton/ jute	Used Cotton(Solid)	2. 0.8 ton	2. Safely collected and stored.

**PART – G**

**IMPACT OF POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION**

- FBC based power plant used high ash content (58-62%) reject coal as fuel and produces power in efficient way. A four field BHEL make Electrostatic Precipitator has been installed with various associated auxiliary system which limits the emission well below the permissible norm.
- Online stack monitoring system is installed for monitoring & recording of stack emission level for both the stacks and data transmission facility has been extended to JSPCB office, Ranchi.
- We have established Environment Laboratory for monitoring purpose. Also Online Ambient Air Quality monitoring is being practiced.
- The combined impact due to implementation of pollution prevention and control measures on cost per tonne of ROM coal, of entire west Bokaro division (Washery, PH, Mines, Eng. services, Logistic, etc.) is Rs. 110.00.

In addition to the above Tata Steel Foundation, West Bokaro is engaged in peripheral developmental activities in villages around the mine. The projects of the Society include irrigation and agricultural extension projects, plantation programmes, installation of solar street lights and illuminate villages on through low cost, construction of ponds in support to provision of irrigation water and for other domestic use and in recharging groundwater by arresting the flow of rainwater in downstream, civic amenities development, medi-care and health education, rural sports, skill development and promotion of rural cultural activities.

**PART-H**

**ADDITIONAL MEASURES/ INVESTMENT PROPOSAL FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT OF POLLUTION, PREVENTION OF POLLUTION**

- All ESP of power house are adequately maintained and all online stacks monitoring system is smoothly working in power house. Regular maintenance of all equipment is done for enhancement of efficiency of PH.
- Zero discharge is being maintained strictly with close circuit recycling of water.
- We have established Environment Laboratory for monitoring purpose. Also Online Ambient Air Quality monitoring is being practiced.

**PART-I**

**ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF THE ENVIRONMENT**

- West Bokaro Division of TATA Steel Ltd. is committed to improve safety and environment by strictly practicing Environment Management System (ISO:14001). Various programs are arranged such as Sustainability Month, Green Month, World Environmental Day, World River Day, Earth Day, Biological Diversity Day, Forestry Day, World Water Day, Van Mohotsav for public awareness. West Bokaro Division of TATA Steel Ltd. is also certified to ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018.
- EMS ISO 14001 & ISO 45001 are being monitored and practiced strictly to protect and preserve the environment by eco-friendly operations and prevent any potential hazard to become risk posing serious threat to environment in a proactive manner. Reduction in water consumption by ensuring its use in judicious manner, further, working on to reduction of power consumption by improving / replacing various energy efficient equipment.
- The Company is having a full-fledged Environmental Management Department with personnel from relevant fields to take care of all environmental aspects relating to the mines of TATA STEEL. This department has in-house capabilities for monitoring various environmental parameters and suggesting to the management for necessary abatement measures.

*MAR 7/9/2023*  
*Chief (Engineering & Projects)*  
*West Bokaro Colliery, Bokaro Division)*  
Mr. Mazhar Ali, Chief (Engineering & Projects)  
West Bokaro Colliery, Tata Steel Limited,  
P.O. - Ghatotand, Dist. - Ramgarh, Jharkhand - 825314